



Facility Design & Construction for Greenhouse & Vertical Farms

In partnership with



**September 20, 2022** 



## Agenda

Introduction & Purpose
Benefits of Indoor CEA for Crops
Assembling CEA Project Teams
The Value of Commissioning and Monitoring
Navigating Codes and Permits
Design and Construction Best Practices
Special Considerations for Indoor
Special Considerations for Greenhouse
Benchmarking Design & Construction System KPIs
Operations & Maintenance Planning
Maximizing Technical Assistance for CEA Projects
Q&A

#### 1:30 pm ET

1:40 pm

2:15 pm

# INTRODUCTION & PURPOSE

**SECTION 01** 

### **About RII**

Objective, data-driven non-profit

Founded 2016 in Portland, Oregon

Expertise in climate policy, utility programs, green building certification, sustainable business, construction & indoor cultivation

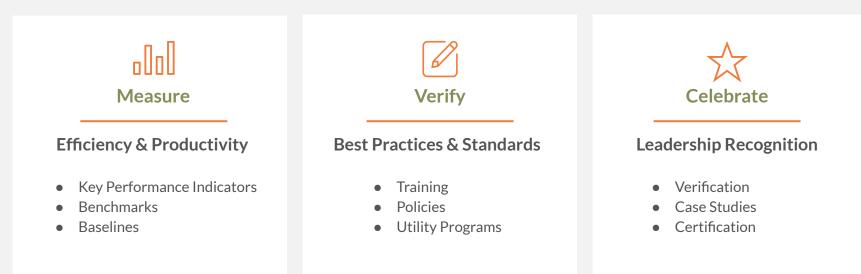
In 2020, received 3-year grant from USDA to develop KPIs, standards & building rating system for CEA





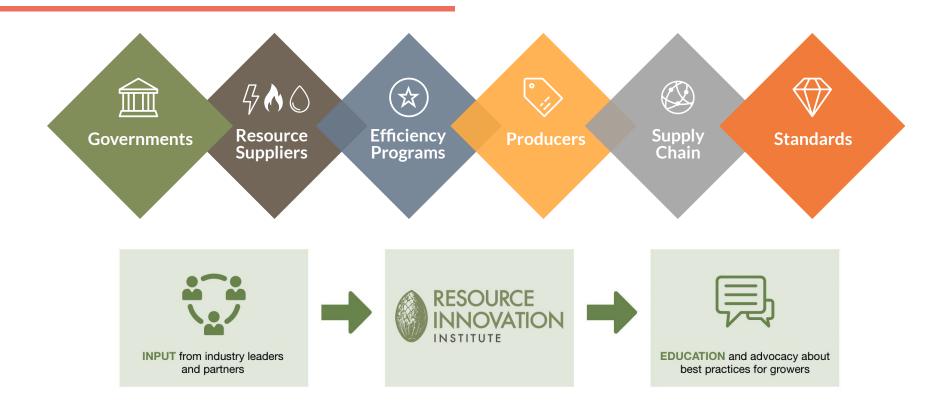
#### What We Do / Our Mission

We measure, verify & celebrate the world's most efficient agricultural ideas.





#### **Our Network**



#### **RII Technical Advisory Council**

Multi-disciplinary body who aggregates knowledge to support producers and other stakeholders with objective and peer-reviewed data and curriculum on benchmarking resource efficiency

- Guides development of standards
- Shapes tools and resources to support best practices
- Advocates for informed policies, incentives and regulations

HVAC - Lighting - Utility - Water Policy - Data - Controls - Emissions Facility Design & Construction







#### ABOUT US Peer-Reviewed Publications

Best Practices Guides for Producers



**Best Practices Guides** for Governments and Utilities



Industry Reports on Resource Usage









#### **Today's Speakers**









**Brian Anderson** 





Luis Trujillo





# **California Cannabis Landscape**

- Licenses
  - Specialty cottage
  - Specialty
  - $\circ \quad \text{Small}$
  - $\circ$  Medium
  - Large (2023)
  - Nursery
  - Processor
- Outdoor
- Indoor
- Mixed-light
  - Tier 1 Up to 6 watts per square foot
  - Tier 2 6 to 25 watts per square foot
- 4 Billion legal market

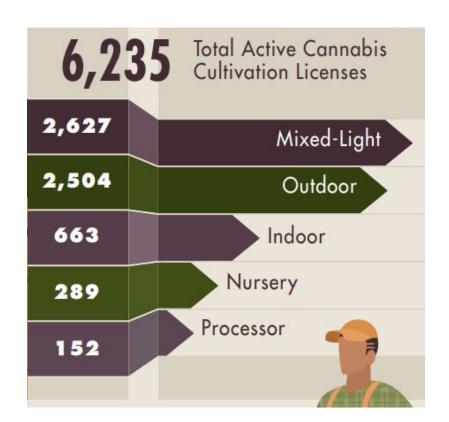
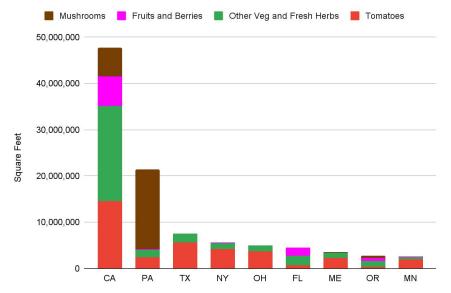


Image credit: <u>CDFA 2020</u>.



## **California CEA Landscape**

- Food
  - $\circ \quad \text{Most area dedicated to CEA}$
  - Largest tomato growing area
  - Largest berries growing area
  - Largest other veg growing area
  - 2nd largest mushroom growing area
- Floriculture
  - Second only to Florida
  - Largest nursery stock crop area
  - 2nd largest cut flowers area



#### Food: Total Square Feet Under Glass or Other Protection (2017)



#### **Purpose of Today's Workshop**

Encourage cultivators to participate in SCE and California efficiency programs

Convey scientific insights and industry expertise directly to producers and find the best ways to translate them in the context of their local ecosystem.

Help energy efficiency programs achieve their savings goals through education and knowledge sharing





#### **Access Your California Virtual Classroom**

#### **Continue Learning Online**

Free guidance on efficient cultivation

All live workshops are available for on-demand viewing!

- Recordings of live workshops
- Tip Clips
- Downloadable resources
- SCE, PG&E and state program tools

Create an account at <u>resourceinnovation.org/California</u>



### **Register for Upcoming Workshops**

**Lighting Best Practices for Efficient CEA** 

October 18, 2022

Optimizing CEA Environments - Aligning Your HVAC Systems with Your SOPs

November 8, 2022

**Controls & Automation Best Practices for Efficient Greenhouses and Indoor Agriculture** 

December 13, 2022

Register and access other free resources at the

#### California Efficient Yields: Lighting Best Practices for Efficient Controlled **Environment Agriculture** Faculty: Casey Rivero | Kasey Holland | Kenda Branch 2 hours Product Type Duration: Date: © Tue, Oct 18, 2022 - 01:30pm to 03:00pm PDT WEBINAR Add to Cart » More info » Save for Later California Efficient Yields: Optimizing CEA Environments - Aligning Your HVAC Systems with Your SOPs Duration: 2 hours Date: O Tue, Nov 08, 2022 - 01:30pm to 03:00pm PST Product Type More info » Save for Later 📜 Add to Cart » California Efficient Yields: Controls & Automation Best Practices for Efficient Greenhouses and Indoor Agriculture Duration: 2 hours Date: © Tue, Dec 13, 2022 - 01:30pm to 03:00pm PST Product Type More info » Save for Later 📜 Add to Cart »

#### <u>RII catalog</u>





#### **Controlling Environment Increases Production**

- More crop cycles per year
- Manipulating photoperiod for off-season cropping
- Producing a consistent crop with a **consistent** environment
- Improved scheduling for market timing and perpetual harvests
- "Environmental recipes" **optimized** to each crops specific needs
- Opportunity to improve resource efficiency; water recapture, curtains, crop steering, avoiding peak loads
- CEA allows the use of CO2 enrichment



### **Carbon Dioxide Enrichment**

- For tightly sealed facilities, needed to maintain at least 400ppm for normal Ps, otherwise drops too low
- 800-1200ppm often used for enrichment levels to increase Ps and yield
- Light and temperature need to be elevated to justify enrichment for increasing yield
- However, CO2 can be used with low light and cool temps to maintain a normal Ps rate while saving energy
- Caution: For greenhouses with passive ventilation or cooling, CO2 cannot be used during these periods



#### RESOURCE INNOVATION 18

## **VPD-Based Control vs RH**

#### Vapor Pressure Deficit

Influenced by temperature and relative humidity of cultivation space and the temperature of CEA crops

- Proper VPD optimizes Ps
- Helps to think of it as how "thirsty" is the atmosphere around the plant
- VPD of 0.8 1.1 kPa ideal for most plants, but varies by species
- Environmental controls are key to maintain target VPD range



Temp	Relative Humidity													
٥F	100%	95%	90%	85%	80%	75%	70%	65%	60%	55%	50%	45%	40%	35%
87º	0.00	0.22	0.44	0.66	0.88	1.10	1.32	1.54	1.76	1.98	2.19	2.41	2.63	2.85
86°	0.00	0.21	0.42	0.64	0.85	1.06	1.27	1.48	1.70	1.91	2.12	2.33	2.55	2.76
85°	0.00	0.20	0.41	0.61	0.82	1.02	1.23	1.43	1.64	1.84	2.05	2.25	2.46	2.66
84°	0.00	0.20	0.40	0.60	0.80	1.00	1.19	1.39	1.59	1.79	1.99	2.19	2.39	2.59
83°	0.00	0.19	0.38	0.58	0.77	0.90	1.15	1.35	1.54	1.73	1.92	2.12	2.31	2.50
82°	0.00	0.19	0.37	0.56	0.75	0.93	1.12	1.31	1.49	1.68	1.87	2.05	2.24	2.43
81º	0.00	0.18	0.36	0.54	0.72	0.90	1.08	1.26	1.44	1.62	1.80	1.98	2.16	2.34
80°	0.00	0.18	0.35	0.53	0.70	0.88	1.05	1.23	1.40	1.58	1.75	1.93	2.10	2.28
79°	0.00	0.17	0.34	0.51	0.68	0.85	1.01	1.18	1.35	1.52	1.69	1.86	2.03	2.20
78°	0.00	0.16	0.33	0.49	0.66	0.82	0.98	1.15	1.31	1.48	1.64	1.81	1.97	2.13
77°	0.00	0.16	0.32	0.48	0.63	0.79	0.95	1.11	1.27	1.43	1.58	1.74	1.90	2.06
76°	0.00	0.15	0.31	0.46	0.61	0.76	0.92	1.07	1.22	1.38	1.53	1.68	1.83	1.99
75°	0.00	0.15	0.30	0.44	0.59	0.74	0.89	1.04	1.19	1.33	1.48	1.63	1.78	1.93
74º	0.00	0.14	0.29	0.43	0.57	0.71	0.86	1.00	1.14	1.29	1.43	1.57	1.72	1.86
73°	0.00	0.14	0.28	0.42	0.56	0.69	0.83	0.97	1.11	1.25	1.39	1.53	1.67	1.80
72°	0.00	0.13	0.27	0.40	0.54	0.67	0.80	0.94	1.07	1.20	1.34	1.47	1.61	1.75
71 <sup>0</sup>	0.00	0.13	0.26	0.39	0.52	0.65	0.78	0.91	1.04	1.17	1.30	1.43	1.56	1.69
70°	0.00	0.13	0.25	0.38	0.50	0.63	0.75	0.88	1.00	1.13	1.25	1.38	1.50	1.63
69°	0.00	0.12	0.24	0.36	0.49	0.61	0.73	0.85	0.97	1.09	1.21	1.33	1.46	1.58
68º	0.00	0.12	0.23	0.35	0.47	0.58	0.70	0.82	0.94	1.05	1.17	1.29	1.40	1.52
67°	0.00	0.11	0.23	0.34	0.45	0.56	0.68	0.79	0.90	1.01	1.13	1.24	1.35	1.46
66º	0.00	0.11	0.22	0.33	0.44	0.55	0.65	0.76	0.87	0.98	1.09	1.20	1.31	1.42
65°	0.00	0.11	0.21	0.32	0.42	0.53	0.63	0.74	0.84	0.95	1.05	1.16	1.26	1.37
				D	r. C	Gre	en	0	use					
Vegat	tative, V	PD=0.	80 to 1	0.95	Flow	ering,	VPD=0	.96 to	1.15	Str	ess, Vi	D=1.1	16 to 1	.35

Figure credit: Dr. Greenhouse



# **Additional Considerations**

-Panel insights?

-What are the benefits of indoor farms over greenhouse?

-What gets overlooked during the design?









# ASSEMBLING CEA PROJECTTEAMS



#### Permitting 3 - 6 months Procurement 3 - 6 months Planning Pre-Design Design Construction Operation 3 - 4 months 1 - 2 months 1 - 3 months 8 - 12 months 24 months if using products with lead times or requisition utility service upgrades Commissioning 12 - 24 months

Figure 3: Example CEA Project Scopes and Timelines

Image credit: RII CEA Facility Design & Construction Best Practices Guide



# **Specialized Consultants**

- Security Consultant
- Compliance Consultant
- Acoustic Engineer
- Odor Management
- Other?



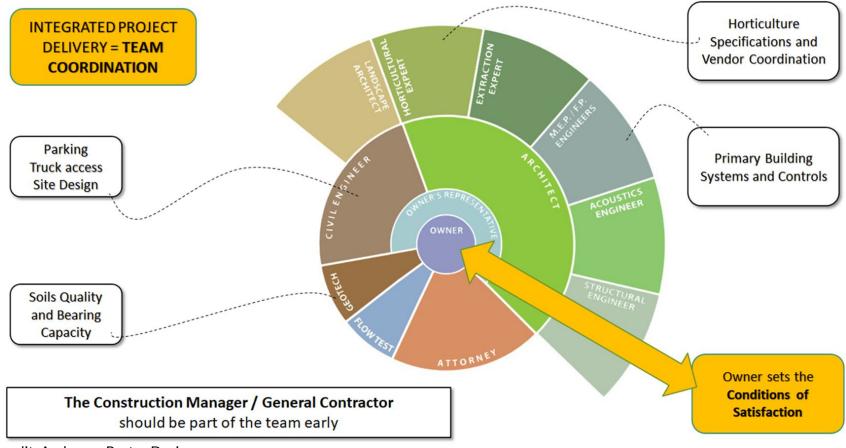


Image credit: Anderson Porter Design

# ECTION 04 VALUE OF COMMISSIONING **AND MONITORING**

# **Benefits of Commissioning**

#### **Ensure Mission-Critical Systems Perform Optimally**

- Improve maintenance procedures
- Save staff time
- Reduce operations & maintenance expenses
- Save energy: 3% and 12% for industrial facilities
- Verify systems respond as expected
- Validate resource efficiency
- Resolve problems before product at risk
- Avoid expensive fixes requiring shutdowns in operation



Reduce Expenses by Commissioning Your Cannabis Facility

November 2020 Issue

# **READ MORE**



### Validate System Sequences of Operation

#### **Performance Testing for Equipment**

Controls systems dashboards help teams verify HVAC, lighting, and curtain components react to satisfy targets for:

- Light intensity
- Temperature
- Relative humidity

Commissioning is crucial to check that systems stage together properly

PAR Sensor Apogee Full Spectrum PAR	Climate Sensors Microclimates SXC	Plant Lightin VividGro MAX™ LED Pan
Avg PAR	Humidity 53 % RH Light W/m <sup>2</sup> 1 Sensor VPD (. 18 kPa CO2 580 PPM	
Wind Speed Sensors Room Anemometers	Up Facing Lighting Thrive Agritech Infinity 2.0 <sup>114</sup>	Room Far 1 circuit, 4 circuitating fa
Avg Speed	OFF	
Room Humidifiers 2 Room Humidifiers	Feed Tank 1 Demo room left feed tank	Feed Tank Demo room right feed ta A 4 km 7
OFF	68% 17 Gallons	48% 12 Galions

# **Commissioning Lighting Controls**

#### Advanced Lighting Systems

- Verification of installation
- Remote monitoring
- Integrated startup and commissioning
- Networked interface
- Interactive GUI
- Reporting and metrics and verification

Nt(7am), Dy(1pm)       721 pm         45       79       98         35       79       98         36       71       90         97       98       71         40       79       90         98       71       71         100       71       100         100       71       100         100       71       100         100       71       100         100       100       71         100       100       71         100       100       71         100       100       71         100       100       100         100       100       100         100       100       100         100       100       100         100       100       100         100       100       100         100       100       100         100       100       100         100       100       100       100         100       100       100       100       100         100       100       100       100       100	E Zone Temperature Heater & A/C Control	Temperature Control Heater & A/C Control	Fluence Lights	
Participation Schedule   Nativest Muning   Mail     Mail <td>Nt(7am), Dy(1pm) 721 pm 45 <b>79</b> 98 50 711</td> <td>MC Roots 721 pm 40 79 90</td> <td>Lighting Recipes All Off Sample Normal Ops Demo Setup</td> <td>ය ය ය ය</td>	Nt(7am), Dy(1pm) 721 pm 45 <b>79</b> 98 50 711	MC Roots 721 pm 40 79 90	Lighting Recipes All Off Sample Normal Ops Demo Setup	ය ය ය ය
Nutrier Dosing Panel Left Feed Tank Upcoming Upc	Nutrient Mixing	Hydroponic Ebb/Flow Control	Day         07:00 AM           Target PAR - PPFD         •           Ease-in Minutes         •           Night         • 07:00 PM           Set Output - %         •	112 10 6 10
Climate Sensors Connected Cards (3)	Nutrient Dosing Panel Current Task Gather Tank 2 Data 2/1 7:00 pm Recont Task Gother Tank 1 Data 2/1 7:00 pm Sother Tank 1 Data 2/1 3:20 pm 5 Sother Tank 1 Data 2/1 3:20 pm 1	Left Feed Tank Upcoming 30 Minute Irrigate 2/2 6:40 pm Recent Tasks 30 Minute Irrigate 2/1 5:40 pm 8 30 Minute Irrigate 2/1 5:40 pm	Ught Control	v
Trans (d)			Climate Sensor	• •
1sp2 (4) Notes			Tags (4) Notes	~



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# **HVAC Controls Trends: VPD Controls**

#### Validate actual conditions are within target ranges

VAPOR PRESSURE DEFICIT

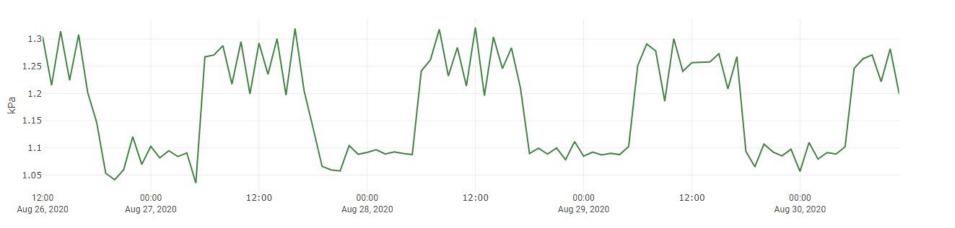


Figure credit: Inspire Transpiration Solutions



# **Using Data: Trending History**

#### Back up stored data regularly

- Hundreds of sensors measuring various conditions and collecting data at regular intervals to track historical trends
- A typical control system can generate tens of thousands of data points from a cultivation facility every single day
- Determine how long you want to store your historical logs of trends

# Save multiple years of data for year-over-year comparisons

Figure credit: Microclimates

#### Figure 5: Dashboard of Trended Facility Data





08:00 06/07 12:00 06/07 16:00 06/07 20:00 06/08 00:00 06/08 04:00 06/08 08:00 06/08 12:00 06/08 16:00

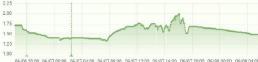
CO2 Saturation



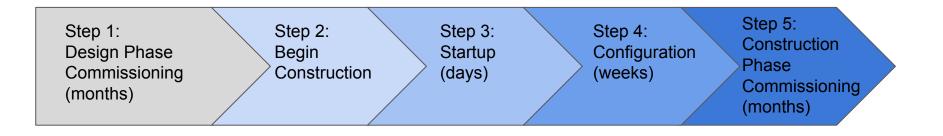
17 CR 00: 06/07 12:00: 06/07 16:00: 06/07 20:00: 06/08:00:00: 06/08:04:00: 06/08:08:00: 06/08:12:00: 06/08:16:00







# **Design through Construction Phase Commissioning**



# **SECTION 05** NAVIGATING CODES **AND PERMITS**

# **Title 24 Greenhouse Code Changes**

#### **CEA Growing, Horticultural Lighting**

In a building with CEH spaces and with more than 40 kW of aggregate horticultural lighting load, the electric lighting systems used for plant growth and plant maintenance shall meet the following requirements:

- Luminaires shall have a photosynthetic photon efficacy of at least 1.7 (greenhouses), 1.9 (indoor) micromoles per joule rated in accordance with ANSI / ASABE S640 for wavelengths from 400 to 700 nanometers.
- 2. Time-switch lighting controls shall be installed and comply with <u>Section 110.9(b)1, Section 130.4(a)4</u>, and applicable sections of <u>NA7.6.2</u>.
- 3. Multilevel lighting controls shall be installed and comply with <u>Section 130.1(b)</u>.





Read the <u>Final</u> <u>CASE Report</u>



# **Title 24 Greenhouse Code Changes**



Read the <u>Final</u> <u>CASE Report</u>

#### **Greenhouse Envelope Standards**

- *Opaque* walls and opaque roof assemblies must meet the existing mandatory insulation requirements in Section 120.7.
- Non-opaque wall assemblies must have a combined U-factor of 0.7 or less
- Non-opaque roof assemblies must have a combined U-factor of 0.7 or less
- Exempts greenhouses from existing prescriptive building envelope requirements for window wall ratio, skylight roof ratio, and daylighting requirements for large enclosed spaces
- Applies to:
  - Newly constructed greenhouses and to greenhouses being converted from unconditioned to conditioned
  - Additions to conditioned greenhouses

FSOURCE

# **Title 24 Indoor Code Changes**



Read the <u>Final</u> <u>CASE Report</u>

#### Dehumidification Equipment Standards

#### Dehumidification equipment shall be one of the following:

- 1. Stand-alone dehumidifiers that meet minimum integrated energy factors:
  - Minimum integrated energy factor of 1.77 L/kWh for product case volumes of 8.0 ft<sup>3</sup> or less
  - $\circ$  Minimum integrated energy factor of 2.41 L/kWh for product case volumes greater than 8.0 ft<sup>3</sup>
- 2. Integrated HVAC system with on-site heat recovery designed to fulfill at least 75% of the annual energy for dehumidification reheat
- 3. Chilled water system with on-site heat recovery designed to fulfill at least 75 percent of the annual energy for dehumidification reheat
- 4. Solid or liquid desiccant dehumidification system for system designs that require dewpoint of 50°F or less

FSOURCE



# **Read and Adhere to Codes**

- International Building Code and International Existing Building Code
- State Rules and Regulations and amendments to the IBC/IEBC
- Local Zoning By-Laws and Code of Ordinances
  - Noise ordinance
  - Odor ordinance
  - Signage
  - Zoning District
- International Energy Conservation Code
- International Mechanical Code
- International Plumbing Code
- International Fire Code
- NFPA National Electric Code
- National Fire Protection Code

# DESIGN & CONSTRUCTION BEST PRACTICES

**SECTION 06** 



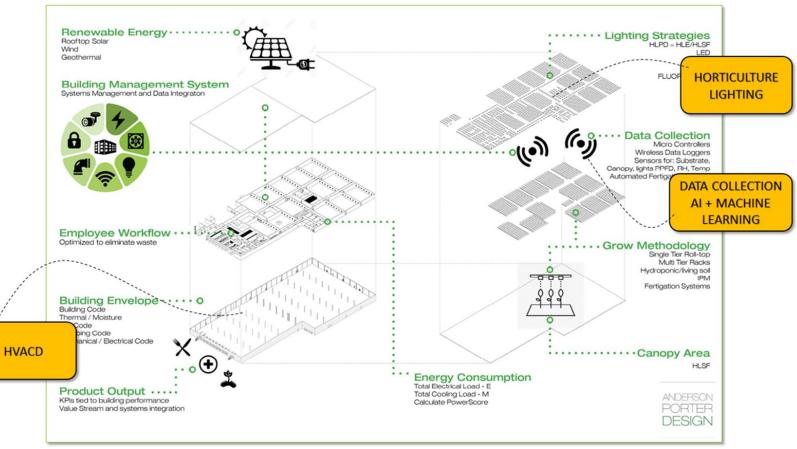


Image credit: Anderson Porter Design

# Design

#### **Design Considerations**

- Wall Construction
- Flexibility of Spaces
- Cleanability
- Floor Drains
- Cascading Airflow to mitigate contamination
- Equipment Qualification
- Ability to scale up and expand
- Equipment/System redundancy



# Construction

- Time each step to avoid conflict
- Consider environmental conditions
- Test throughout
  - $\circ$  Components
  - $\circ$  Systems
  - $\circ$  Subsystems
  - Pre installation when possible





# **Lead Times**

System Type	Order When	Lead Time		
Steel - Structural (Roof Decks and Joists)	Order early enough in design to meet your construction schedule. Put down payments with steel partners to get in their production queue. Today: 50 week delivery time In the future: not likely to get shorter			
HVAC Equipment	MEP equipment often has to be picked early on in design so you can design to the available equipment.			
Lighting Equipment	Very product dependent, quantity dependent.	3 weeks to (18 - 24) weeks for the best and a lot of product		
Controls Equipment	Sensors can be a mixed bag (4-6 weeks is moving to 8-12 weeks)	8 - 12 weeks before COVID. 12 - 28 weeks now.		
Greenhouse Coverings	A lot of glass comes from China. Plants in Europe and North America make high performance plastic.	Stats for container traffic to NA. Glass is impacted by container issues, but long lead times are not yet happening.		
Greenhouse Curtains		No significant additional lead times		

# **SECTION 07** SPECIAL **CONSIDERATIONS FOR** AADEADA

# **Indoor Design**

#### Consider

- Wall type
  - Cavity walls potential issues
- Box in a box build
- Panel structure and capacity
- Finishes
  - $\circ$  Walls
  - Floor
  - $\circ$  Ceiling
  - $\circ \quad \text{Color}$
  - $\circ$  Sealing





# **Understand the Building Before You Retrofit**

#### **Utilities and Upgrades**

- Understand what you have
  - Size of electrical service
  - Natural gas
  - Size of water and sanitary lines
- Talk to the utility partners early in the design process

#### Structural Capacity and Upgrades

- Get a Chapter 34 Report done to understand
  - Roof capacity
  - Existing seismic and shear loads
  - Any structural deficiencies
- Do you have to reinforce or add any structural members?
  - What impact does this have on your overall design and construction budget?



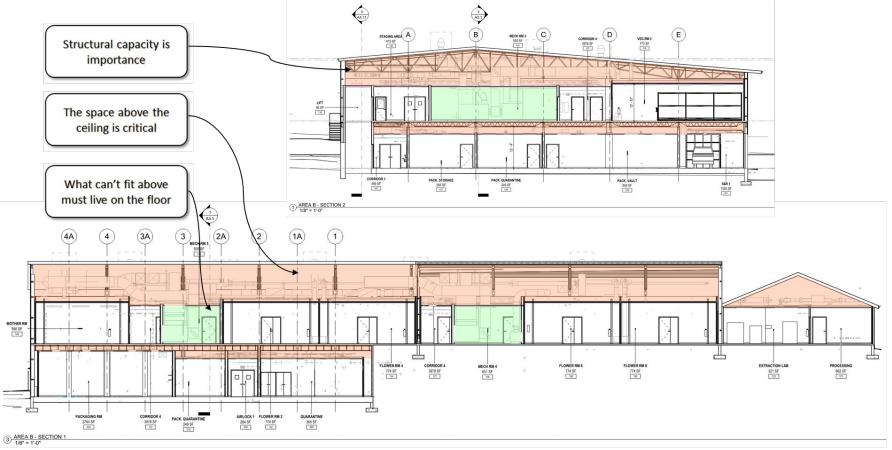


Image credit: Anderson Porter Design



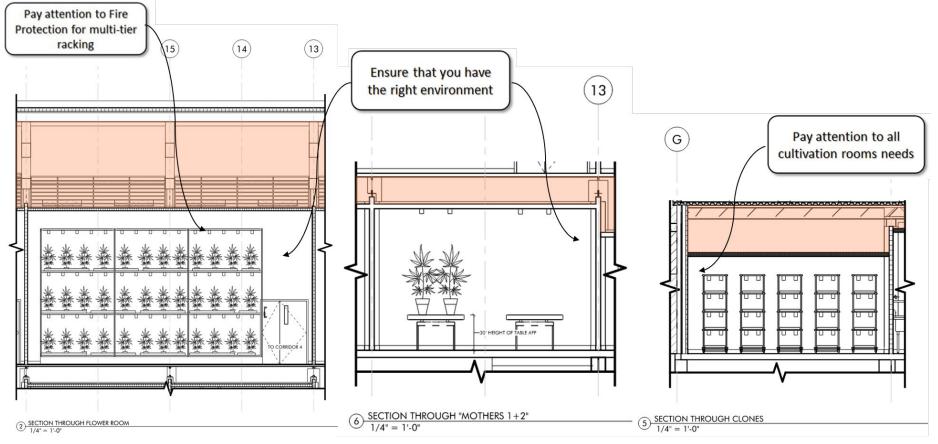


Image credit: Anderson Porter Design



# **Racking Design**

#### Consider

- Density
- Mounting height
- Irrigation
- Fire protection
- Integrated lighting & HVAC
- Modularity

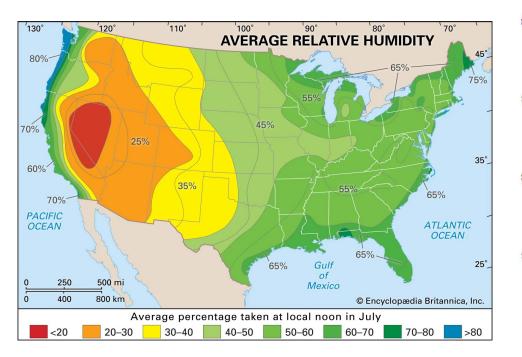
#### Table 7: Vertical Racking Levels for CEA Crops

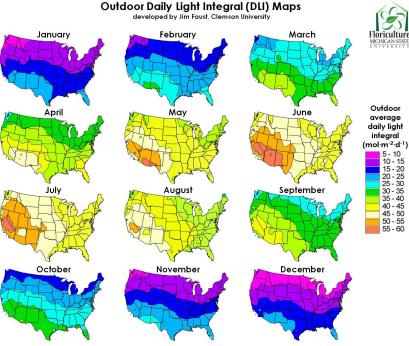
CEA Crop	Vertical Racking Levels			
Vegetables	2 - 3+			
Leafy Greens	4 - 6+			
Microgreens & Herbs	4 - 6+			
Mushrooms	4 - 8+			
Berries	1 - 2+			





# **Understanding Location**





To estimate the DLI inside your greenhouse for a particular month:

Use a light sensor to determine light intensity outdoors at noon on a clear day.

(2) Go into your greenhouse and take light intensity measurements at plant level.

(3) Use these values to determine the percentage of light outdoors that reaches your crops. For example, if you measure 6,300 footcandles outside the greenhouse and an average value of 4,100 footcandles inside, your light transmission value is about 65%.

(4) Multiply the DLI value indicated in the maps above by the transmission value to obtain the average DLI inside your greenhouse. For example, if your transmission value is 65% and the DLI for your location is 20 mol m<sup>2</sup>d<sup>-1</sup>, then your average DLI that month is 13 mol m<sup>2</sup>d<sup>-1</sup>.

#### Figure credit: Jim Faust, Clemson University



# **Different Greenhouse Techniques**

#### **Ventilated Greenhouses**

- Can utilize building envelope for control of T/RH/air flow/light
- Can use ventilation to control temperature and humidity
- Might use mechanical climate control equipment

#### **Sealed Greenhouses**

- Hybrid building envelope of opaque and transparent walls
- Well-insulated and tightly sealed envelope
- Must use mechanical climate control equipment







# **Greenhouse Coverings**

Table 6: Common CEA Greenhouse Covering Types

Covering Type <sup>15</sup>	Imperial R-Value (h-ft2-F/Btu)	Imperial U-Factor (Btu/h·ft2·F)	Light Transmission (%)	Cost / Square Foot (\$USD/ sq ft)	Useful Life (Years)
Polycarbonate, Five Wall, 25 mm	3.26	0.31	60%	\$8.00	10 - 15
Polycarbonate, Triple Wall, 8 mm	2.0	0.50	74 - 78%	\$4.00	10 - 15
Double-Pane Storm Windows	2.0	0.50	78%	\$6.00	25 - 30
Polyethylene film, Double, with IR	2.0	0.50	78%	\$0.25	2 - 4
Polycarbonate, Double Wall, 10 mm	1.89	0.53	80%	\$2.50	10 - 15
Acrylic, Double	1.79	0.56	84%	\$2.66	15 - 30
Polycarbonate, Double Wall, 8 mm	1.6	0.63	80%	\$1.66	10 - 15
Polycarbonate, Double Wall, 6 mm	1.54	0.65	82%	\$1.54	10 - 15
Polycarbonate, Double Wall, 4 mm	1.43	0.70	83%	\$1.50	10 - 15
Glass, Double Pane	1.43	0.70	75 - 80%	\$6.00	25 - 30
Polyethylene film, Double	1.43	0.70	85%	\$0.18	2 - 4
Acrylic, Single Wall	0.88	1.13	90%	\$2.66	15 - 30
Glass, Single Pane, 3mm	0.95	1.05	88 - 93%	\$3.00	25 - 30
Polyethylene film, Single Wall	0.83	1.2	77 - 87%	\$0.09	2 - 4
Polycarbonate, Corrugated Single Wall	0.83	1.2	90 - 91%	\$1.33	10 - 15

- Light Transmission
- Insulation
- Longevity
- Cost
- Title 24 Regs for CA



# **Shade and Energy Curtains**

#### The Right Climate for Growth

A better climate for every crop





Temperature



Optimizing these factors is key to achieving growing goals.



# BENCHMARKING DESIGN & CONSTRUCTION SYSTEM KPIS

# SECTION 09



Get Verified 📀

## **Facility Performance Snapshots**

#### **Key Performance Indicators for CEA**

Quantify performance of CEA facilities using specialized key performance indicators for:

- Efficiency (kBtu/ft2 canopy)
- Productivity (kBtu/lb harvest)

Understand how system operation affects facility lighting, HVAC, and energy KPIs

•  $kWh/day \rightarrow annual facility energy use$ 

Observe changes in canopy productivity

Figure credit: RII, PowerScore

#### Calculated PowerScore

#47974088-21, Indoor, Grantsville, MD, Climate Zone 5A, July 2020 - June 2021

#### Whole Facility Year-Over-Year Energy 45<sup>th</sup> percentile Non-Electric Efficiency 188 kBtu / sq ft 1 30% better 71<sup>st</sup> percentile Emissions Efficiency @ 13.4 kg CO<sub>2</sub>e / sq ft 13.4 kg CO<sub>2</sub>e / sq ft 24.4% better 100<sup>th</sup> percentile Select a second PowerScore for comparison spanshot or Lighting Efficiency @ 2.820 kWh / day 1 87% better 81<sup>st</sup> percentile #47974085-21. Motown Gro -HVAC Efficiency 392 kBtu / sq ft ≡ 0% change 3<sup>rd</sup> percentile Overall: Middle-ofthe-Pack Your operation's overall performance within the data set of Water 94<sup>th</sup> percentile indoor facilities in PowerScore's Ranked Data Set: Water Efficiency 0.523 gal / sq ft 8.2% worse 97<sup>th</sup> percentile 45<sup>th</sup> Waste 68<sup>th</sup> percentile percentile Come back to check your PowerScore regularly to see how Waste Efficiency @ 0.24 lbs / sq ft ■ 0% change your rank changes as more 80<sup>th</sup> percentile facilities benchmark their performance!





### **Document Baselines**

**Capture Market Practices and Performance** 

Benchmark your production environments to create baselines for resource efficiency:

- Energy
- Water
- Emissions

Understand how your facility performs compared to your key performance targets

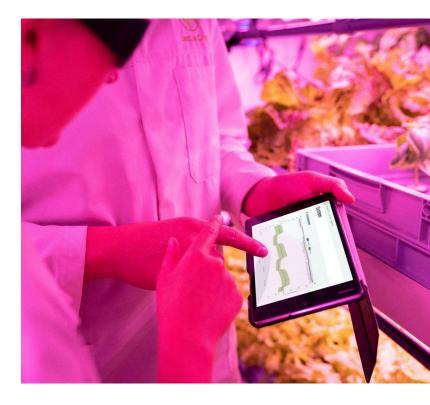


Figure credit: Rhode Island Department of Environmental Management

# **Space Allocation: 36,000 sq ft Indoor Facility**

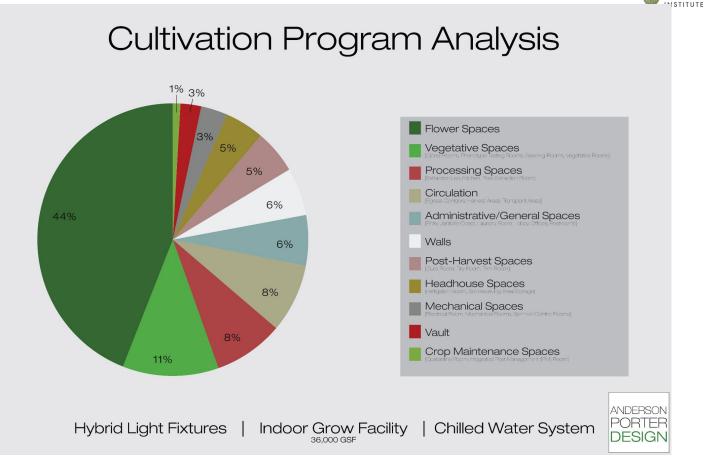


Image credit: Anderson Porter Design

RESOURCE INNOVATION

# **Space Allocation: 110,000 sq ft Indoor Facility**

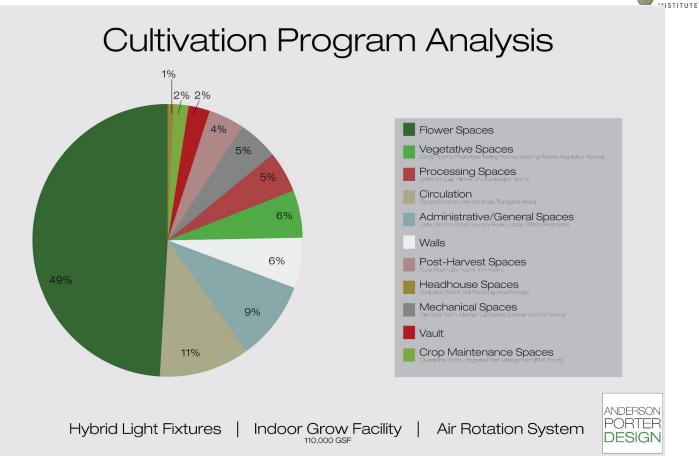


Image credit: Anderson Porter Design

RESOURCE

INNOVATION

# SECTION 10 OPERATIONS & MAINTENANCE PLANNING

# **Maintenance Planning**

- Budget
- Schedule system downtime or reduced capacity
- Schedule resources from vendors
- Common parts and consumables on hand
- Access to equipment
  - Aisle size
  - Overlapping equipment
  - Vertical access
  - Replacement of larger systems
  - Safety





# **Equipment Maintenance & Cleaning**

#### **Environmental Equipment**

- Fans
- HVAC
- Air Purification Filters
- Irrigation Filters
- Day Storage and Batch Tanks

#### Greenhouse Envelope & Equipment

- Glass Roof
- Cooling Pads and Reservoirs
- Vent Drive Motors and Gears
- Shade Fabric, Motors and Gears
- Insect Screens

Table 10: CEA Crop Yield Increases Corresponding toIncrease in Light Received22

Сгор Туре	Percent Yield Increase from 1% Increase in Light Received			
Soil Grown Vegetables	0.8 - 1%			
Fruiting Vegetables	0.7 - 1%			
Cut Flowers	0.6 - 1%			
Bulb Flowers	0.25 - 1.25%			
Flowering Potted Plants	0.5 - 1%			
Non-Flowering Potted Plants	0.65%			

Table credit: Marcelis, L.F.M. & Broekhuijsen, A.G.M. & Nijs, E.M.F.M. & Raaphorst, M.G.M. Quantification of the growth response of light quantity of greenhouse grown crops, 2006

# **SECTION 11**

# MAXIMIZING TECHNICAL ASSISTANCE



# **Statewide CEDA Program for Producers**

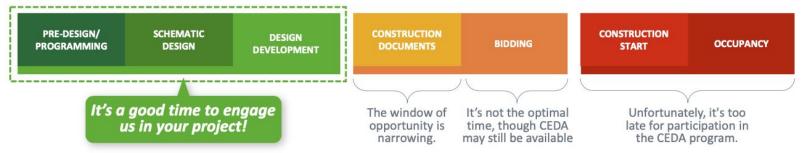
California Energy Design Assistance (CEDA) New Construction Program Visit CaliforniaEDA.com

- Statewide Program serving PG&E, SCE, SoCal Gas, SDGE
  - Program participants receive the following complimentary services:
    - Comprehensive Whole Building Energy Analysis
    - Assistance identifying and evaluating energy-saving measures
    - Analysis of energy costs and paybacks
    - Incentives for New Construction and Major Renovations projects
  - CEDA Pathways: Mixed Fuels or All-Electric
    - Mixed Fuels for customers who want the option of both gas and electricity
    - All-Electric program option offers higher incentives if customers do not install gas service

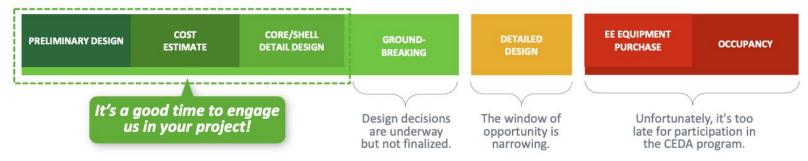


# **Statewide CEDA Program for Producers**

#### TRADITIONAL DESIGN/BID/BUILD PROCESS



#### FAST-TRACK OR DESIGN/BUILD PROCESS





## **Get in Touch with Our Sponsor**

#### **Program Offerings**

- On bill financing
- GoGreen business energy financing
- Vendor partner rebates and incentives
- New programs in development!
- Summer Reliability Program (SRP)
  - performance-based compensation to reduce energy usage during times of high grid stress

**Connect:** 

SummerReliabilityProgram@sce.com









### **Today's Speakers**



**Holden Orler** 





**Brian Anderson** 





Luis Trujillo



# **CONTACT US**





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